

Date: Wednesday, 20/05/2009 9:53:32 AM  
User: Linda Lacelle

**Process Sheet**

<b>Customer</b> : CU-DAR001 Dart Helicopters Services	<b>Drawing Name</b> : 212 DETAIL PARTS
<b>Job Number</b> : 48006	
<b>Estimate Number</b> : 13228	
<b>P.O. Number</b> :	<b>Part Number</b> : D2127251063
<b>This Issue</b> : 20/05/2009 <b>S.O. No.</b> :	<b>Drawing Number</b> : D212-725-1
<b>Prsht Rev.</b> : NC	<b>Project Number</b> : N/A
<b>First Issue</b> : / / <b>Type</b> : PURCHASED PARTS	<b>Drawing Revision</b> :
<b>Previous Run</b> : 45094	<b>Material</b> : N/A
<b>Written By</b> :	<b>Due Date</b> : 27/05/2009 <b>Qty:</b> 1 <b>Um:</b> Each
<b>Checked &amp; Approved By</b> :	
<b>Comment</b> :	

**Additional Product**

Job Number:



<b>Seq. #:</b>	<b>Machine Or Operation:</b>	<b>Description :</b>
----------------	------------------------------	----------------------

1.0	PG	PURCHASING
-----	----	------------



*AS*

**Comment:** PURCHASING

Issue P/O: 8826 to Eagle Copters

*CL 09/05/2009*

**MAY 25 2009**

"Assembly of D212-725-1-063 with Dart IPP D212-725-1-063"

Send a copy of this IPP

2.0	D2127251063	Stiffener
-----	-------------	-----------



*AS*

**Comment:** Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

STIFFENER

**MAY 25 2009**

3.0	OUTSIDE SERVICE	OUTSIDE SERVICES-ENGINEERING
-----	-----------------	------------------------------



**Comment:** Sub-Contracting OUTSIDE SERVICES

EAGLE

Pick:Qty	Part Number	Description	Batch
1	D212-725-1-063	Stiffener	<u>45398.1.8</u>

Attach serviceable tags

*CL*

2- EAGLE

Fabricate/Pick the following parts in accordance with:

D212-725-1-063 REV. F

Material Certification / Proof of Traceability / Certificate of Conformity required

**MAY 25 2009**

Date: Wednesday, 20/05/2009 9:53:32 AM  
User: Linda Lacelle

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: 212 DETAIL PARTS

Job Number: 48006

Part Number: D2127251063

Job Number:



Seq. #:

Machine Or Operation:

Description :

4.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



AS

Comment: Eagle- INSPECT 100% KITS FOR COMPLETENESS

Send this W/O back to DartKit to be stocked at Eagle

MAY 25 2009

5.0

QC5

INSPECT WORK TO CURRENT STEP



AS

Comment: INSPECT WORK TO CURRENT STEP

MAY 25 2009

6.0

PACKAGING 1

PACKAGING RESOURCE #1



N/A

Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: \_\_\_\_\_

MAY 25 2009

7.0

QC21

FINAL INSPECTION/W/O RELEASE



09/05/2009

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



C 2009/05/26

# Eagle Copters Maintenance Ltd

## WORK REPORT

Work Order Number: 45398

Manufacture Dart Parts - Eagle S

*This Work Report forms part of this aircraft's permanent technical records - DO NOT DESTROY.*

### Squawk: 1.5

#### Discrepancy:

Fabricate D212-725-1-057, Bracket for Dart Aerospace.

#### Resolution:

D212-725-1-057, Bracket fabricated IAW D212-725-1 Dwg Pg. 24. Material 0.050 2024T3, Batch Number 01947

1.5 Work Done By: Alvin Werner

*The maintenance described above has been performed in accordance with the applicable standards of airworthiness.*

AMO 6-81 Signature: Colin Gould on 5/5/2009

#### Outside Services:

Qty	Part Number	Serial Number	Part Description	Service Description
-----	-------------	---------------	------------------	---------------------

### Squawk: 1.6

#### Discrepancy:

Fabricate D212-725-1-059, Packer for Dart Aerospace.

#### Resolution:

D212-725-1-059, Packer fabricated IAW D212-725-1 Dwg Pg. 24. Material 0.063 2024T3, Batch No. 01947.

1.6 Work Done By: Alvin Werner

*The maintenance described above has been performed in accordance with the applicable standards of airworthiness.*

AMO 6-81 Signature: Colin Gould on 5/5/2009

#### Outside Services:

Qty	Part Number	Serial Number	Part Description	Service Description
-----	-------------	---------------	------------------	---------------------

### Squawk: 1.7

#### Discrepancy:

Fabricate D212-725-1-061, Bracket for Dart Aerospace.

#### Resolution:

D212-725-1-061, Bracket fabricated IAW D212-725-1 Dwg Pg. 25. Material 0.040 2024T3 Batch # 01947

1.7 Work Done By: Stephen Hebert

*The maintenance described above has been performed in accordance with the applicable standards of airworthiness.*

AMO 6-81 Signature: Colin Gould on 5/5/2009

#### Outside Services:

Qty	Part Number	Serial Number	Part Description	Service Description
-----	-------------	---------------	------------------	---------------------

### Squawk: 1.8

#### Discrepancy:

Fabricate D212-725-1-063/-064, Stiffener for Dart Aerospace.

#### Resolution:

D212-725-1-063/-064, Stiffener fabricated IAW D212-725-1 Dwg Pg. 26. Material 2024T3 0.050, Batch No. 01947.

1.8 Work Done By: Alvin Werner

*The maintenance described above has been performed in accordance with the applicable standards of airworthiness.*

AMO 6-81 Signature: Colin Gould on 5/5/2009

#### Outside Services:

Qty	Part Number	Serial Number	Part Description	Service Description
-----	-------------	---------------	------------------	---------------------

\*\*\*\*\* Original Maintenance Releases and Independent Control Inspection details are stored electronically at \*\*\*\*\*  
\*\*\*\*\* Eagle Copters Maintenance Ltd. in Calgary Alberta in the Corridor Software \*\*\*\*\*